



PRODUCT DATA SHEET

Gillfab® 4004A

DESCRIPTION

Gillfab® 4004A is a low smoke sandwich panel made from unidirectional fiberglass reinforced phenolic facings bonded to Gillcore® HD meta-aramid honeycomb core.

APPLICATIONS

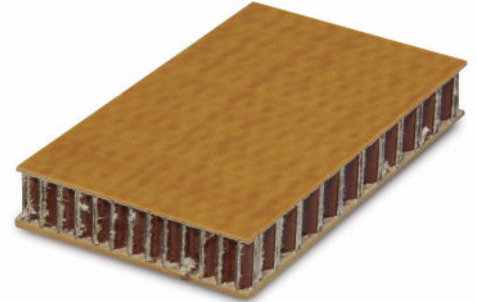
The panel is designed for use as passenger flooring in high load areas such as entries, galleys and lavatories in commercial aircraft.

FEATURES

- High impact strength
- Corrosion resistant
- Low smoke and toxicity generation
- Light weight
- Service temperature range: to 180°F (80°C)

AVAILABILITY

Thickness, inch (mm)	Typical 0.410 (10.4)
Length, inch (mm)	Typical 96 (2,438) Maximum 144 (3,658)
Width, inch (mm)	Typical 48 (1,219) Maximum 60 (1,524)
Facings thickness, inch (mm), face/back	0.015/0.015 (0.381/0.381) and 0.030/0.015 (0.762/0.381)



CONSTRUCTION

- Adhesive:** Epoxy
Core: Gillcore® HD meta-aramid
Facings Reinforcement: Unidirectional glass fiber
Facings Resin System: Phenolic

ALTERNATIVE GILL PRODUCTS

TGC Product No.	Difference
Gillfab® 4004B	Offering additional panel thicknesses and honeycomb options for cargo flooring in commercial airplanes.

SPECIFICATIONS

- British Aerospace BAER 3232
- FAR 25.853 and 25.855. Fire resistance

HEALTH PRECAUTIONS

This product is safe to use and apply when recommended precautions are followed. Before using this product, read and understand the Safety Data Sheet (SDS), which provides information on health, physical and environmental hazards, handling precautions and first aid recommendations. A SDS is available at <https://www.thegillcorp.com/msds.php>.

For industrial use only. Keep away from children. Additional information can be found at: www.thegillcorp.com. For sales and ordering information call 1-626-443-6094.



PERFORMANCE PROPERTIES, TYPICAL

The following tests are run in accordance with BAER 3232 specification requirements.

TGC Part Number	4004A*
Weight, psf (kg/m ²)	0.784 (3.83)
Long Beam Bending, lbs-in/in-width (N)	489 (2,175)
Deflection @ 170 lbs, inch (@756N, mm)	0.20 (5.08)
Short Beam Shear Strength, psi (Mpa)	837 (5.77)
Flatwise Compressive Strength, psi (Mpa)	2,358 (16.26)
Drum Peel, in-lbs/3" width (N/76mm width), face/back	12/15 (53/67)
Impact at 80 inch drop height	No damage
Flammability	Meet FAR 25.853 App F Part I

* Test based on 4004A panels with 0.030"/0.015" facings.

Figures shown reflect typical values and should not be used as design specifications.

Updated: 12/01/19

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